

2019 BMW 330i Sedan (G20) L4-2.0L Turbo (B46D)

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## REPLACE OIL FILTER ELEMENT [REP-TAT-P-1142-25-G31\_B48]

### Replace oil filter element

REP-TAT-P-1142-25-G31\_B48

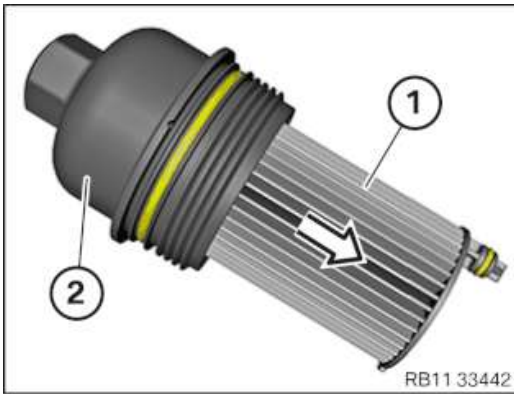


#### RISK OF DAMAGE

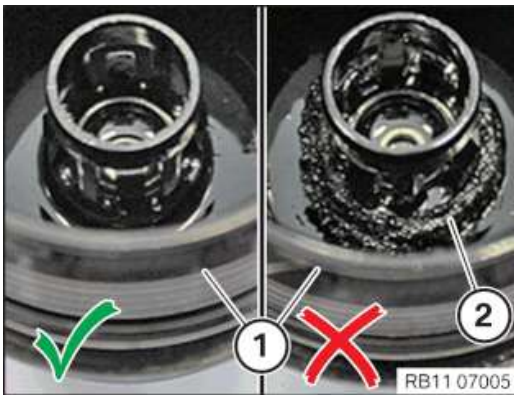
Contaminant or foreign body.

Contamination can result in malfunctions, loss of function or leaks.

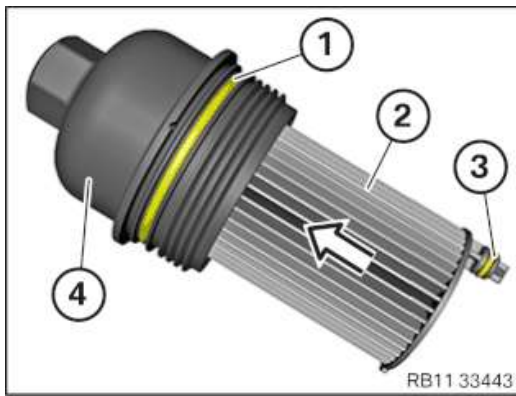
- Adhere to the utmost cleanliness.
- Protect components from contamination e.g. by covering.
- Close off line connections with seal plugs.



- Feed out the oil filter element (1) in **the arrow direction** from the oil filter cover (2) and remove it.



- Check if there is any filter residue (2) of the previous oil filter on the inside of oil filter cover (1) and, if necessary, remove any oil filter residue (2).



- Renew the O-ring (1) and the oil filter element (2).
- Parts:** O-ring, oil filter element
- Make sure that the O-rings (1) and (3) are installed **correctly**.
  - Coat the O-rings (1) and (3) with motor oil.
  - Feed in and install the oil filter element (2) in **arrow direction** on the oil filter cover (4).
- The oil filter element (2) must engage audibly.

| Engine Oil Service |                     |              |
|--------------------|---------------------|--------------|
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